



# Best Practices for Inventory Management in the ASC

Vanessa Sindell, MSN, BSN, RN, CAIP  
Nancy Stephens



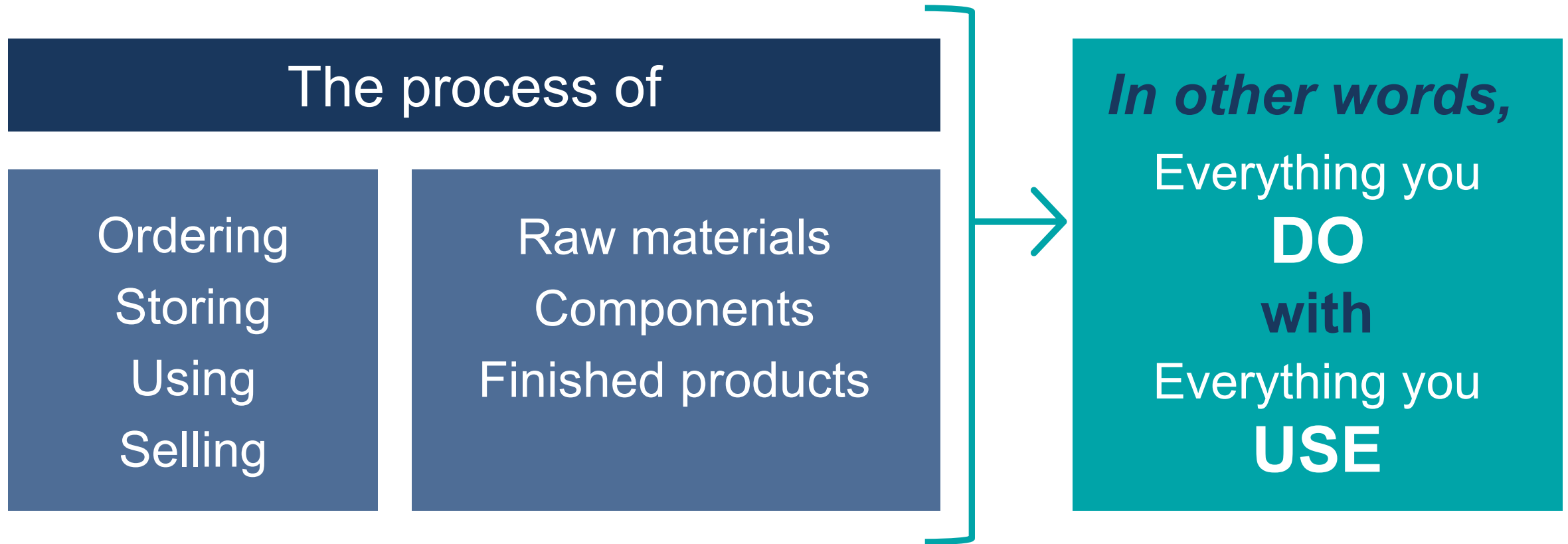
# Learning Objectives

- Understand Inventory's Impact on Financial Health: Learn how inventory management affects an ASC's profitability.
- Implement Effective Inventory Controls: Apply strategies to optimize inventory levels and reduce waste.
- Master Case Costing and Accounting: Understand how to calculate case costs and apply best accounting practices.
- Improve Inventory Planning and Reporting: Develop skills in accurate inventory planning and performance reporting.
- Leverage Key Performance Indicators (KPIs): Use KPIs to track and enhance inventory management efficiency.



# What is Inventory Management?

## Definition



# Why is this important?

- Supply costs are *the 2<sup>nd</sup> highest expense* (after staffing)
- Effective management of supplies can drastically impact the bottom line
- Something we have control over





# What is Supply Chain?

**Supply Chain manages the point of purchase to the point of use:**

- Purchasing/contract negotiation
- Inventory management
- Streamlining processes
- Reducing waste and lowering costs
- Ensuring continuity of supply



# Manufacturers

## ***Definition:***

A person or company that makes goods for sale

- Contracts directly with GPOs for tiered discounts
- Controls flow of goods to distributors
  - Example: allocations for PPE during crises



# Distributors

## ***Definition:***

An agent who supplies goods to stores and other businesses that sell to consumers

- Selection criteria, what is it?
- Prime vendor that supplies the majority of medical supplies
- Secondary vendors provide back-up options in the event of a lower priced product or product backorder



# Group Purchasing Organization (GPO)

## ***Purpose:***

Leverage the purchasing power of a group of businesses to obtain discounts from vendors based on the collective buying power of the GPO members.

- Many GPOs are funded by administrative fees that are paid by the vendors that GPOs oversee. Some are funded by members.
- Vizient, Premier, HPG, EyeProGPO





# Group Purchasing Organization (GPO)

## *Benefits*

- Most GPOs are free to join for both ASCs and Clinics
- Cost savings through aggregated purchasing volume
- Negotiated vendor pricing, minimizing the need for local negotiations
- Customized savings analysis and data analytics
- Networking and education
- Procurement platform and member portal
- Personalized member support, including assistance with billing/pricing discrepancies.



# GPO Case Study | Ophthalmology

**EyeProGPO**

**PHYSICIAN  
OWNED**

**PRIVATE EQUITY  
OWNED**

**\$150,000**

**\$200,000**



Ophthalmic ASC  
2 OR, 1 Clinic  
20 Physicians

Ophthalmic PE Group  
5 ASCs, 40 Clinics  
110 Physicians

Approx.  
**8,000 Cases/Year**

Approx.  
**30,000 Cases/Year**

**Saved in  
1 YEAR**  
as EyeProGPO  
Members



# Vendor **ANNUAL** Review

## VENDOR REPORT CARD

Ask vendor to perform quarterly or semi-annual cost savings analysis on top purchased items

Submit Vendor Report Card to management



# Vendor Report Card

## Screws and Plates | Podiatry/Hand Anchors

Most Favorable
Favorable
Least Favorable

### 4<sup>th</sup> Quarter

	Vendor A	Vendor B	Vendor C	Vendor D	Vendor E	Vendor F (Low volume)
<b>Annual Dollars Spent</b>						
<b>Discounts</b>	No	Yes 10%	No	Yes 35%	Yes 10-20%	No
<b>GPO contract available</b>	No	No	No	No	No	No
<b>Consignment</b>	No	Yes	No	Yes	Yes	No
<b>Customized Invoices</b>	Yes	Yes	No	Yes	Yes	No
<b>Medicare/Medicaid Assistance</b>	Yes	Yes	No	Yes	Yes	No
<b>Freight</b>	Yes By weight /number of days (Philadelphia)	No	Yes Flat Rate	Yes	No	Yes By weight /number of days
<b>Additional Value Add Service/Deals</b>	Sales Rep provides free product from his account when available. Discounted one large tray purchase	Sales Rep provides free product from his account when available.	None	None	Will buy back comparable products with volume commitment	Will consign with volume



# Purchase Order Creation

- Description should include where these items are coded within the chart of accounts.
- Include items like high shipping cost or overnight shipping costs and the reason in the PO comments section.
- Create separate POs for different categories, even if from the same vendor.

## *Examples*

Placing a supply order	1 PO for medications and a 2 <sup>nd</sup> for supplies.
Ordering implants and supplies from the same vendor:	1 PO for implants and 2 <sup>nd</sup> for supplies.
Ordering both consignment items and direct purchase implants:	Create 2 POs.



# Purchase Order Creation

- When creating POs for non-inventory items
  - Create the item as an expense item, that does not track quantity on hand.
  - Do not create items for them.
- Print all POs after creation
  - Place in a box/organizer so all staff who unpacks/stocks supplies can match the PO to the packing slip.
  - Or email PO as PDF to accounting if they do not access.
- Naming the PO for organization
  - McKesson Meds, Alcon Lens.





# Naming Inventory Items | Best Practices

## 1 CATEGORY

**Main purpose or function of the items.**

***For example:***

- Surgical Supplies
- Business or Office supplies
- Ophtho
- Implants
- Ortho
- Anesthesia
- Medications



# Naming Inventory Items | Best Practices

## 2 TYPE

**Categorize your supplies correctly:**

Inventory

Non-Inventory

Consignment

***Items considered non-inventory:***

- Trash bags
- Enzymatic cleaner
- Instruments
- Equipment



# Naming Inventory Items | Best Practices

## 3 ITEM

Remove all commas and numbers, unless needed in the name like 22 G needle.

Avoid abbreviations like Mck, Ext. Pak. Most people will not use abbreviations when they search for it in the system. Additionally, this is not ideal for non-clinical person who are not familiar with those abbreviations.

Avoid (,), (/), (-) for the sake of searching.

### *Use Item name First:*

- All needles start with the word “needle” then specification - “22G”
- Gloves small or Gloves Biogel 8.5
- Syringe
- Suture
- *For medications:* if there are 2 frequently used names put both: Midazolam (Versed)
- “Blade MVR 23G rather than “23G Reuse MVR”



[illegible]

***Please deliver products to back door and include packing slips***



# Purchasing to Payment

## The Matching Game

### *Involves*

- Purchaser
- Materials Management
- Receiver
- Stocking Personnel
- Accounts Payable



# ABC Stratification/ Classification





# Inventory Management I **PAR** → *Quantity of certain supply that you have or should have on hand.*

## **ABC Stratification/Classification**

**Based on total dollar value of purchases per year:**

<b>A</b>	<b>Top 10% of spend</b>
<b>B</b>	<b>Next 20% of spend</b>
<b>C</b>	<b>Remaining 70% of spend</b>



# Inventory Management I **PAR** → *Quantity of certain supply that you have or should have on hand.*

## ABC Stratification/Classification

**Utilize to determine inventory levels/supplies on hand:**

<b>A</b>	<b>Top 10% of spend</b>	<i>no more than 2 week's</i>
<b>B</b>	<b>Next 20% of spend</b>	<i>No more than 1 month</i>
<b>C</b>	<b>Remaining 70% of spend</b>	<i>Greater than 1 month on hand</i>



# Inventory Management

## Re-Order Points

**Made up of 2 factors:**

1

### Order/Ship Time Quantity

The amount of product used between when the re-order point is reached, and the reorder is received.

2

### Safety Stock

The amount of product kept on hand to guard against usage fluctuations and/or product backorders.



# Inventory Management

## Re-Order Quantity

- The amount of product ordered once the re-order point is reached.
- Difference between the current quantity and desired quantity (Max on hand)
- Max on hand quantity is a combination of the re-order point and the operating stock



# Specialty Items

## Considerations and Best Practice

### **Mitomycin**

Safety issues.  
Cost issues.

### **Tissue and Grafts**

Do they need to use for pterygiums and Tutoplast  
for Glaucoma?  
These are not usually a pass through.

### **Specialty Medication**

Will you be reimbursed?  
Know before you buy.

### **Packs and Bundles**

Things to know:

- Your contract
- Contents of back table pack
- Contents of pik pack and how it impacts price

Work closely with vendor to switch things out of  
packs if able.



# Physical Inventory

## Count **ALL** items on the shelf.

### *At least annually...better twice/year*

- Use an item master from financial system or main distributor.
- From master, create a spreadsheet with the cost and quantity and enter your counts.
- Freeze inventory functionality





# Why Does Physical Inventory Matter?

This is money that is tied up on the shelf and **not available for bonus, distribution, rate increases.**

**Direct impact to  
the bottom line.**



# SIS Example of IOS Envi<sup>®</sup>



- Automates cumbersome manual inventory processes
- Creates purchase orders (POs) using item and vendor masters
- Electronically transmits POs to suppliers via EDI, email, or auto-fax
- Accurately reflects available stock and inventory values<sup>4</sup>
- Manages item and price updates

<sup>4</sup> Requires optional usage module for perpetual inventory

Deplete Selected						
<input type="checkbox"/> DOS ↑	Patient Name	MRN	Physician	Procedure	Departments Signed	
<input type="checkbox"/> 11/05/2017	Adams, Elizabeth*	26D79CCE-C9...	BLOOMFIELD, SARAH	Transfer or transplant of si...	0/5	
<input type="checkbox"/> 11/13/2017	Jones, David	987CC245	MOORE, HERMAN	Application of interverteb...	0/5	
<input type="checkbox"/> 11/14/2017	Fitzgerald, Jenny	87964DFS-A	CUDDY, ELIZABETH	Transfer or transplant of si...	0/5	
<input type="checkbox"/> 11/14/2017	Cole, Stacy L	112568-187	MOORE, HERMAN	Transfer or transplant of si...	0/5	
<input type="checkbox"/> 11/16/2017	Adams, Elizabeth*	26D79CCE-C9...	BLOOMFIELD, SARAH	Application of interverteb...	0/5	
<input type="checkbox"/> 11/20/2017	Smith, Shelley	3475221	CUDDY, ELIZABETH	Transfer or transplant of si...	0/5	
<input type="checkbox"/> 11/20/2017	White, Jason	10105684	MOORE, HERMAN	Transfer or transplant of si...	0/5	
<input type="checkbox"/> 11/27/2017	Cole, Stacy L	112568-187	MOORE, HERMAN	Resection or transplantati...	0/5	
<input type="checkbox"/> 11/28/2017	Kyle, Selena R	2377ACD54	CUDDY, ELIZABETH	Resection or transplantati...	0/5	
<input type="checkbox"/> 12/15/2017	Smith, Shelley	3475221	CUDDY, ELIZABETH	Arthrodesis, anterior trans...	0/5	
<input type="checkbox"/> 01/19/2018	Wilson, Deborah	3457SDC11	SARATHY, PRIYA V	Application of interverteb...	0/5	
<input type="checkbox"/> 04/10/2018	White, Jason	10105684	BEAUDRY, DAVID C	Resection or transplantati...	0/5	
<input type="checkbox"/> 05/07/2018	Smith, Shelley	3475221	GARR, KE	Resection or transplantati...	0/5	
<input type="checkbox"/> 05/08/2018	Furst, Sarah	19854ACS46	BEAUDRY, DAVID C	Application of interverteb...	0/5	



# Case Costing



# Case Costing

## HOW

---

Manually  
OR  
Electronically

## PRE-REQUISITE

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Accurate and complete  
physician preference cards

- Be as detailed as possible
- Include all supplies
- Include extra items that must be “available” on the preference cards

## WHY

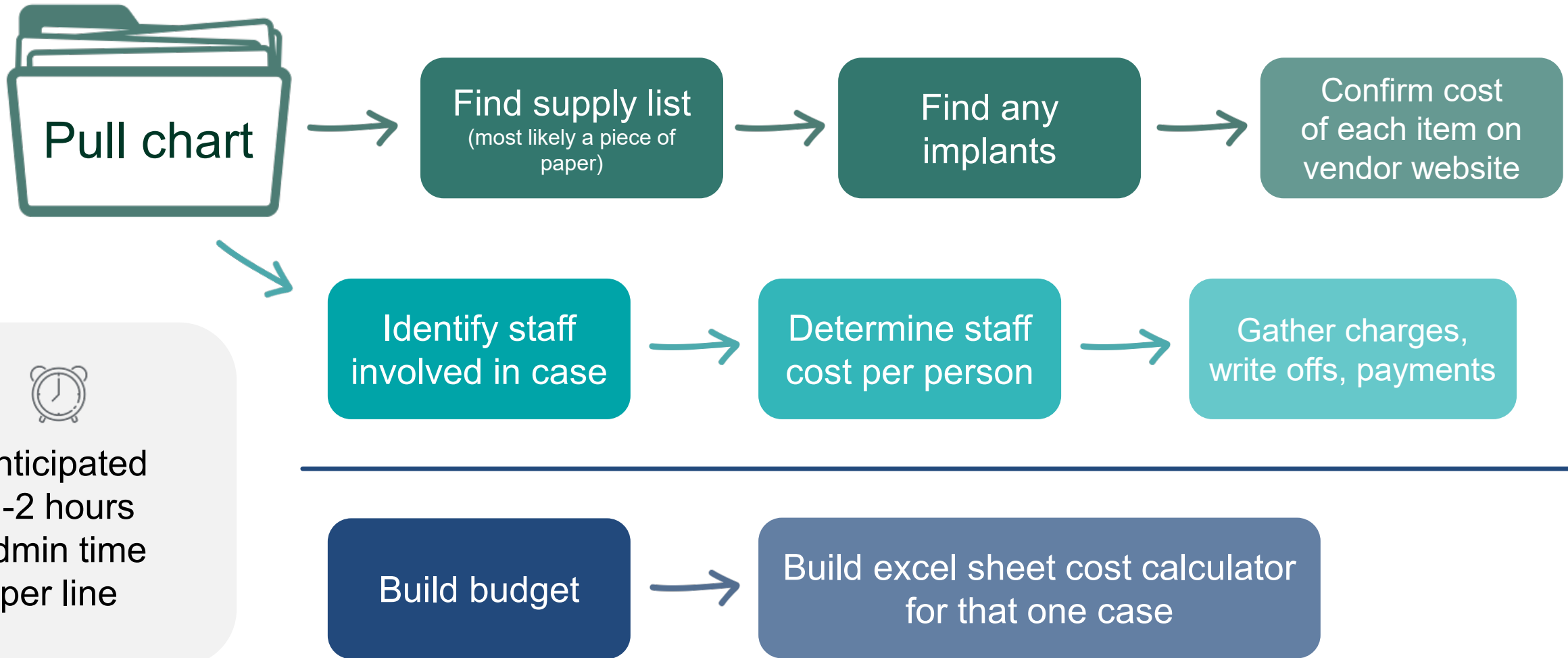
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To determine the cost of  
different types of cases

- Profitability
- Patterns of higher costs/individual surgeons preferences
- Major impact on bottom line



# Case Costing | Manual Process



Anticipated  
1-2 hours  
admin time  
per line



# Case Costing

## *Automated by SIS*

While the RN is charting  
the base line supplies  
are pulling in

Allow “charting by  
exception” on the  
supplies

Easy to add more of  
the item or a new item

Worklist

13%

Pre-Admission Questionnaire Reviewed

Yes

No

N/A

View Questionnaire

Prep

Yes

No

N/A

Supplies and Instruments

Yes

No

N/A

Supplies / Instruments	Pulled	Used	Wasted	Defective
SLIPPER ADULT LARGE TEAL PRINT *V...	1	-	-	-
IV SET ADMIN PRIMARY *352899	1	1	-	-
NEEDLE INSYTE JELCO 20X1/1.25 *3066	2	9	-	-
ELECTRODE, EKG RED DOT ADLT *2231	3	3	-	-
IV SOLUTION LACTATED RINGER 500...	1	1	-	-
TOURNIQUET 1X18IN MEDSOURCE B...	1	1	-	-
DOUBLE ARMED SUTURE NEEDLE ZO...	-	7	-	-

Q Search by name or inv #

-

Switch Search Type

Notes

NPO

Liquids

Height, Weight, and BMI

Standard

Metric

Height

5 ft

10 in

Weight

440 lbs

BMI

63.13

Valuables Collected

Yes

No

N/A

Site Marking

Yes

No

N/A

Normothermia

Body temp within normal range

Yes

No

Normothermia Method

Select Item(s)

Warming Unit Used

Yes

No

Add Notes

Primary Language

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**SURGICAL  
INFORMATION  
SYSTEMS™**



# Digital Dashboard by SIS

Total Material Cost

\$1,095,124

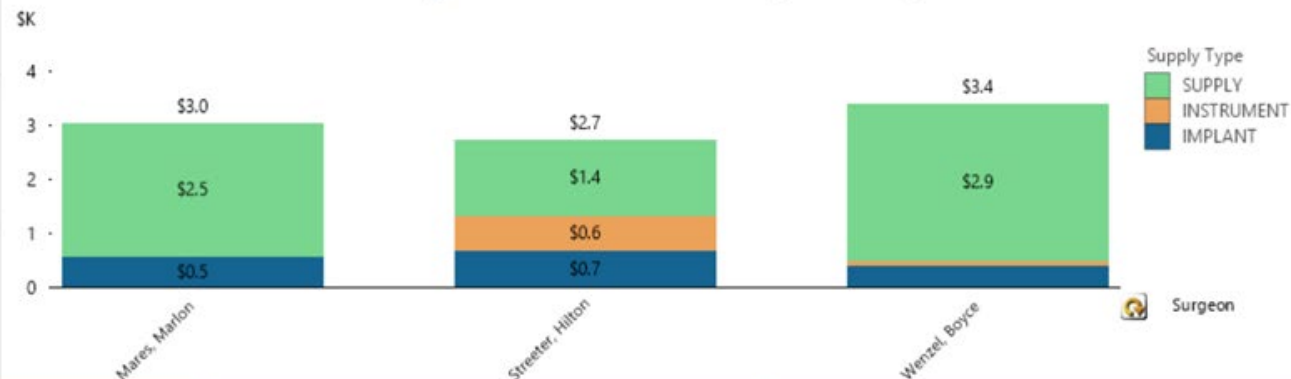
Avg Material Cost

\$2,913

Total Wasted Material Cost

\$2,353

Avg. Material Cost/Case (\$2,912.6)



Material Details by Surgeon

Wasted Material Cost

Case Details

		Mares, Marlon			Streeter, Hilton			Wenzel, Boyce		
Surgeon	Material Name	Total Quantity Used	Total Material Cost	Total Case Count	Total Quantity Used	Total Material Cost	Total Case Count	Total Quantity Used	Total Material Cost	Total Case Count
Desize Ambulator... SRM Ambulatory Surgery Center	TIBIALIS TENDON ANTERIOR	-	-	-	1	\$ 1,950	1	-	-	-
	ABLATOR, TRIDENT OMEGA, 4.2MM RES	-	-	-	-	-	-	33	\$ 5,472	33
	SHAVER, 3.5 ULTRACUT, REPROSED	38	\$ 861	38	10	\$ 223	10	-	-	-
	3M PUMP	0	\$ 0	53	-	-	-	-	-	-
	3M PUMP PAD & TWO PIECE TROCAR	47	\$ 0	47	-	-	-	-	-	-
	35MM LOOP G-LOK ENDOBUTTON	1	\$ 200	1	-	-	-	-	-	-
	ABD PAD, 8X10 STR LF	190	\$ 46	95	36	\$ 9	18	35	\$ 8	35
	ACE 6" X 5 YDS- N/S LF	144	\$ 1,740	141	1	\$ 12	1	-	-	-
	ACL DRILL GUIDE TRAY	195	\$ 195	195	144	\$ 144	144	35	\$ 35	35
	ACL GRAFT BOARD	195	\$ 0	195	1	\$ 0	1	35	\$ 0	35
	ACL INSTRUMENTS	196	\$ 196	195	144	\$ 144	144	-	-	-
	ACL SUTURE BUTTON 19MM	77	\$ 5,390	77	28	\$ 1,960	28	-	-	-
	ACL TRAY	1	\$ 0	1	-	-	-	35	\$ 0	35
	ACUFEX FIXATION POST INSTRUMENTS	-	-	-	-	-	-	35	\$ 0	35
	ALLOGRAFT, PATELLA LIGAMENT HEMI	1	\$ 2,400	1	-	-	-	-	-	-
	ALLOGRAFT, PATELLA LIGAMENT WHOLE	-	-	-	3	\$ 9,810	3	-	-	-



# Case Costing

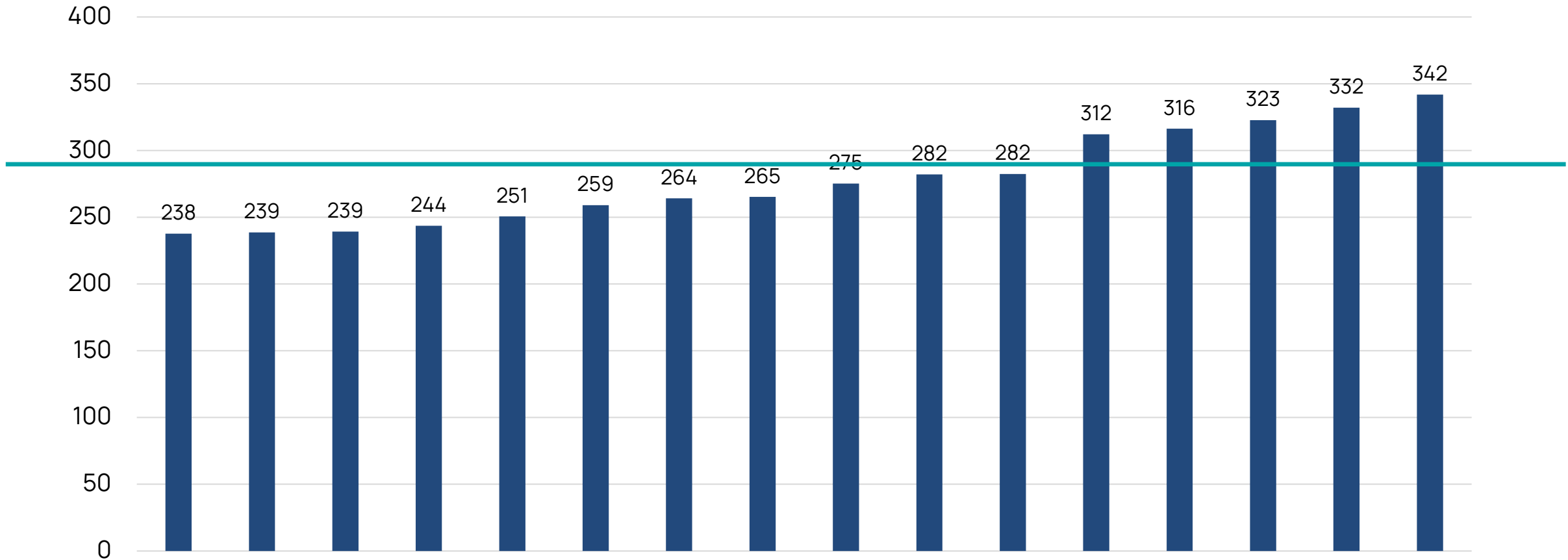
## Surgeon Preference

- Everyone likes a competition!
- Allows you to compare between surgeons.
- Gets specific about items they use that cost more.
- Ensure your data is correct prior to publishing because you will be questioned on it.



# Q3 Average Supply Costs By Surgeon

Benchmark = \$285 per case



# Supply Usage MD Comparison

ALCON				LENS			
MD 1	Pick Pack Provisc	\$	51.39	PCBOO	\$	100.50	\$ 156.39
	Sleeve (25 Uses)	\$	1.17	SN60WF	\$	134.00	\$ 189.89
	I/A polymer crvd	\$	3.33				
		\$	55.89				
ALCON							
MD 2	Pik Pack Provisc	\$	51.39	SN60WF	\$	134.00	\$ 189.89
	Sleeve (25 Uses)	\$	1.17				
	I/A polymer str	\$	3.33				
		\$	55.89				
ALCON							
MD 3	Pik Pack Duovisc	\$	80.39	PCBOO	\$	100.50	\$ 185.39
	Sleeve (25 Uses)	\$	1.17				
	I/A Polymer crvd	\$	3.33				
		\$	84.89				
ALCON							
MD 4	PIK Pack Provisc	\$	51.39	PCBOO	\$	100.50	\$ 171.39
	Sleeve (25 Uses)	\$	1.17	Staar	\$	110.00	\$ 180.89
	I/A Polymer crvd	\$	3.33				
	Healon Reg .4	\$	15.00				
		\$	70.89				
ALCON							
MD 5	Pik Pack Duovisc	\$	80.39	PCBOO	\$	100.50	\$ 187.01
	MST Straight		\$4.95				
	Sleeve (25 Uses)	\$	1.17	SA60AT	\$	134.00	\$ 220.51
		\$	86.51				

AMO							
MD 6	PiK Pack Duovisc	\$	80.39	PCBOO	\$	100.50	\$ 187.42
	I/A polymer crvd	\$	3.33				
	Sleeve	\$	3.20				
		\$	86.92				
AMO							
MD 7	Signature Tubing	\$	32.96				
	Sleeve	\$	1.20	PCBOO	\$	105.00	\$ 188.36
	Phaco Tip	\$	3.20				
	BSS	\$	4.00				
	Endocoat	\$	42.00				
		\$	83.36				
AMO							
MD 8	Signature Tubing	\$	32.96				
	Sleeve	\$	3.20				
	Phaco Tip	\$	2.40	PCBOO	\$	100.50	
	BSS	\$	4.00				
	Endocoat	\$	42.00				
	Optivis	\$	18.00				
	w/Endocoat	\$	84.56			\$	185.06
	w/Optivis	\$	60.56			\$	161.06



# Case Costing Sample

*Provided by:  
Mobius Therapeutics*

66183: Insertion of Ex-PRESS® Shunt		
Reimbursement	\$2,284 ←	Enter \$
Supply Costs	\$225 ←	Enter \$
COVID Costs	\$26 ←	Enter \$
Ex-PRESS®	\$795 ←	Enter \$
Staff	Rate/Hour	
	\$36.42	Will Autofill
	FTE Count	
	5 ←	Enter # of Staff
	OR Time	
	0.50 ←	Time in Hours
Sub-Total, Staff	\$91	Will Autofill
Mitosol®	\$195 ←	Enter \$
<b>TOTAL REVENUE</b>	<b>\$2,284</b>	
<b>TOTAL COST</b>	<b>\$1,332</b>	
<b>Total Margin</b>	<b>\$952.34</b>	<b>41.7%</b>

Staff	Wages	Benefits	Total
Tech	\$25	\$4	\$29
RN	\$50	\$8	\$58
Admin	\$20	\$3	\$23
Blended Labor Rate			\$36



# Case Study I Data Collection

## KPI Dashboard

Description	May	June	July
<b>Case Volume</b>	<b>442</b>	<b>556</b>	<b>706</b>
Number of Surgery Days	18	17	18
<b>Cases per Day</b>	<b>25</b>	<b>33</b>	<b>39</b>
Collections	68,5123	65,8125	50,5233
<b>Avg Collection per Case</b>	<b>1,550.05</b>	<b>1,183.89</b>	<b>715.27</b>
Total Payroll Expenses	14,7131	130031	129160
<b>KPI - Payroll Cost per Case</b>	<b>332.88</b>	<b>233.91</b>	<b>182.86</b>
Supply Expenses	27,5291	20,6461	15,4350
<b>KPI - Supply Costs per case</b>	<b>622.83</b>	<b>371.4</b>	<b>218.52</b>
Supply Ratio	40.18%	31.37%	30.55%



# Supply Cost per Case

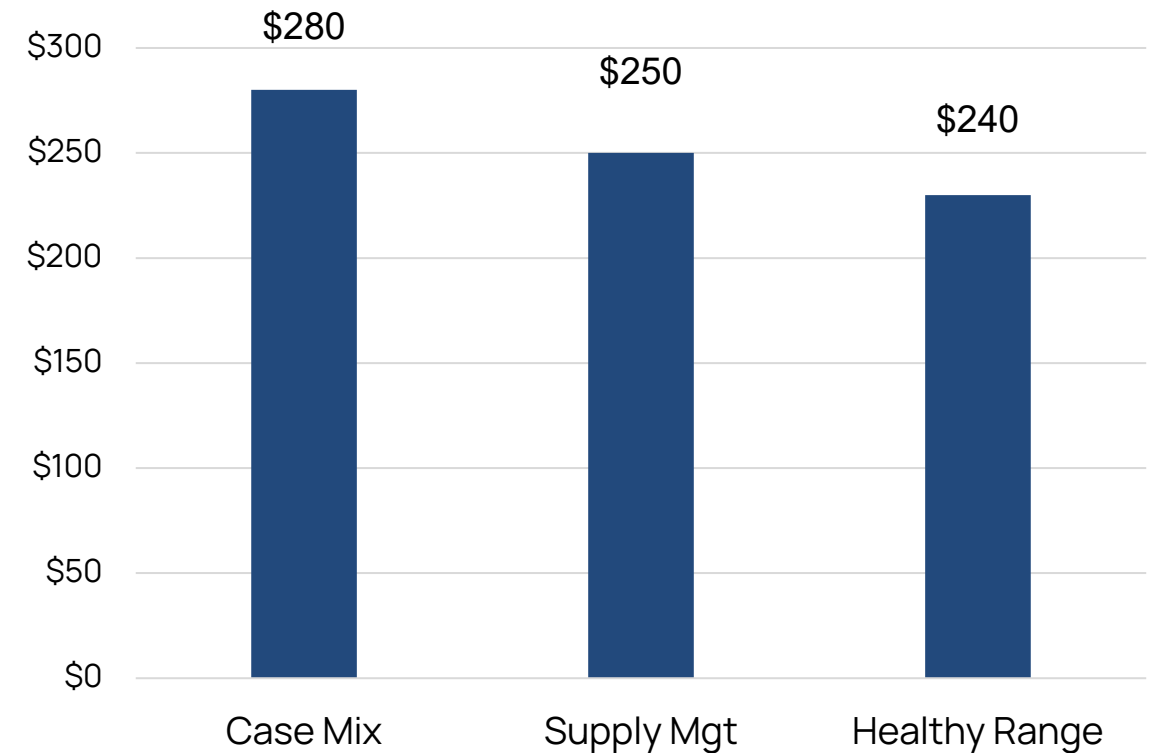
## Key Factors

- Vendor Selection
- Inventory Management & Case Mix

### How to calculate:

$$\frac{\text{Medical Supply Expense}}{\text{Total Cases}}$$

**Medical Supply Costs per Case  
Specialty Specific**



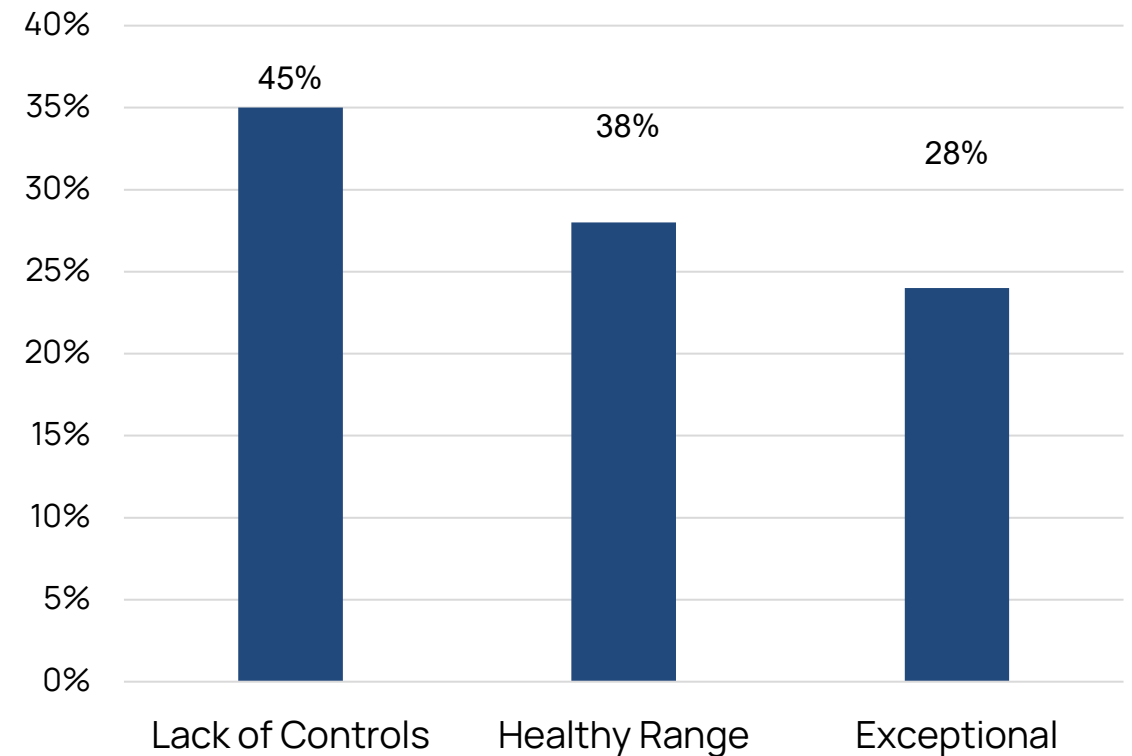
# Supply Cost Ratio

## Why it's important

Measures the cost of surgical supplies in relation to net collections.

- Surgeon vendor preference and case mix will drive this cost.
- Inventory Management: lack of proper controls can drive up costs

Supply Cost Ratio





# Benchmarks to Remember

Supply Chain Management	Formula	Healthy Range (Min)	Healthy Range (Max)
<b>Supply Cost Ratio</b>	Surgical supply expenses divided by net collections.	<b>20%</b>	<b>30%</b>
<b>Supply Costs per Case</b>	Surgical supply expenses (disposables, IOLs, etc.) divided by cases.	<b>220</b>	<b>375</b>



# Margin Management Impact

	Status Quo	% / Revenue
Revenue	\$ 1000	100%
Expenses	\$ 750	75%
Net Income	<b>\$ 250</b>	<b>25%</b>

	Expense Reduction	% / Revenue
Revenue	\$ 1000	100%
Expenses	\$ 700	70%
Net Income	<b>\$ 300</b>	<b>30%</b>

Reduce costs 6.7% and Profits increase to \$300

	Revenue Increase	% / Revenue
Revenue	\$ 1200	100%
Expenses	\$ 900	75%
Net Income	<b>\$ 300</b>	<b>25%</b>

Revenue needs to Increase 20% to increase Profits to \$300



# Key Learnings and Takeaways

## Best Leadership Practices

- Work strategically with your GPO and top vendors to ensure the best pricing.
- Review inventory practices and PAR levels to control costs.
- Study your KPI dashboard to quickly and methodically to ensure supply costs are within the benchmark.



# eSupport > Business Ops

“KPI Dashboard”

“Materials Management Guidelines...”

“Surgeon Preference Card Template”

“Vendor Report Card Sample”

## Available to eSupport Members



[HOME](#) [ESUPPORT](#) [EDUCATION](#) [FORUM](#) [ACCOUNT](#) [HELP](#)

bottom. This data should come from your bookkeeper or accountant. The template is meant to be representative of a standard ASC Income Statement.

5. **Sample Distribution Schedule:** This is a simple Excel tool we use to help track owner shares and percentage of ownership, plus calculate distributions to the penny! Contact us if you need us to create this tool for your ASC.

The above package is an example of the data ASC owners should review on a quarterly basis.

#### MONTHLY to all owners and investors:

1. **Executive Summary:** highlights the clinical, operational and human resource issues for the month. This is sent via email either in the body of the email or as an attachment.
2. **Case Volume:** Case volume by specialty and by doctor for the month. This data is normally compiled in Excel and ties back to the scheduling system as verification that the data is correct. Attach the executive summary as a PDF and send via email.

If you need help with any of the above information or with the Excel tools, please call or email us. We would be happy to help!

[CLICK LINKS BELOW TO DOWNLOAD](#)

- [Financial Dashboard and Comp/Bonus Plan](#)
- [OR Utilization Tool](#)
- [OR Utilization Tool w/ Sample Data](#)
- [Board Package Tool](#)
- [Board Package Summary Memo Template](#)
- [Board Package Sample](#)
- [Revenue Cycle Management ASC Scorecard](#)





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CONTACT US:



(800)-832-0609



[Vanessa.Sindell@vmghealth.com](mailto:Vanessa.Sindell@vmghealth.com)

[Nancy.Stephens@vmghealth.com](mailto:Nancy.Stephens@vmghealth.com)



PROGRESSIVE  
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POWERED BY  VMG HEALTH

The **leading**  
online membership for  
ASC nurse leaders who want  
to run a compliant, efficient,  
and profitable ASC **with confidence.**



less

RUNNING AN ASC CAN BE OVERWHELMING

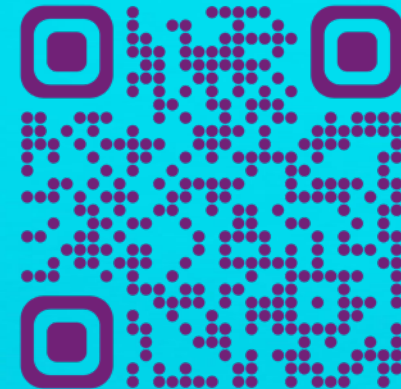






# Join our *Private* Facebook Group

A place to **connect, support,**  
and **network** with other ASC  
managers all over the country.



ASC | LEADERSHIP  
NURSE | CONFERENCE

# Register

A P R I L 17 - 18 , 2026


DALLAS, TX

# Now

ASCNURSELEADERSHIP.COM



# Upcoming Webinars

DATE		CE	WEBINAR TOPIC	SPEAKER
DEC 12	60	RN CASC	Life Safety Code Survey Deficiencies and Compliance Strategies	Dale Lyman Apyrl McElheny, MBA, MSN, RN, CASC, CIC <i>VMG Health</i>
JAN 12	20		2026 ASC Quality Reporting Update	Gina Throneberry, MBA, BSN, RN, CASC, CNOR <i>ASC Association</i>





# 2026 WEBINAR CALENDAR

*Coming Soon!*

